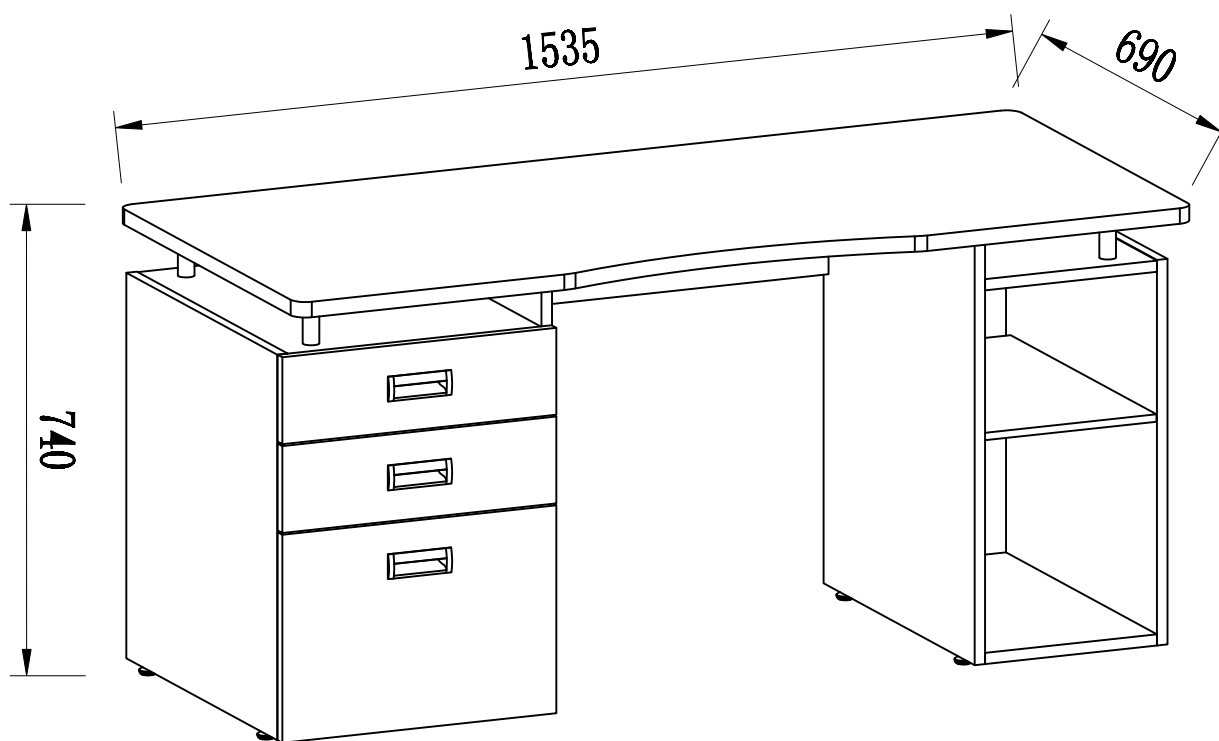




ASSEMBLY INSTRUCTION
STATEN OFFICE DESK
ITEM CODE 61325

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For any assistance with assembly or for missing parts please phone
Amart Furniture, Customer Service Free call 1800 351 084



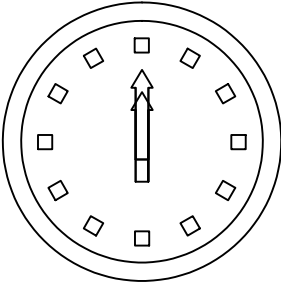
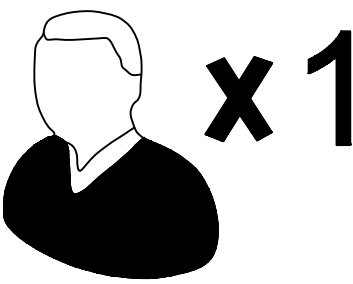
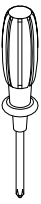
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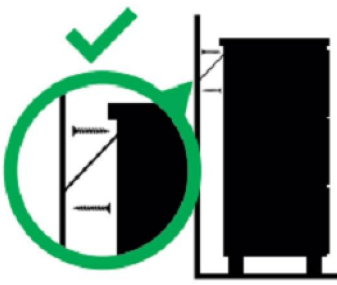
For any assistance with assembly or for missing parts please phone Amart Furniture,
Customer Service Free call 1800 351 084

PRE-ASSEMBLY PREPARATION

Before you start:

1. Choose a clean, level, spacious assembly area. Avoid hard surfaces that may damage the product
2. Take care when lifting. Product should be assembled as near as possible to the point of use
3. Ensure that you have all required contents for complete assembly.
4. Always read the assembly instructions carefully before beginning assembly.
5. Keep all hardware parts and packaging out of reach of small children.
6. Do not over tighten the screws and bolts as this may damage the threads

 ALLOW 60 MINUTES	 1 PEOPLE REQUIRED
 ADDITIONAL TOOLS REQUIRED	

! WARNING		
		<p>Children have died from furniture tipover.</p> <ul style="list-style-type: none">• ALWAYS secure it with an anchor device.• NEVER allow children to stand, climb or hang on drawers, doors, or shelves.• NEVER open more than one drawer at a time.• Place heavy items down low <p>NEVER put a TV on this furniture </p> <p>This is a permanent label. Do not remove!</p>

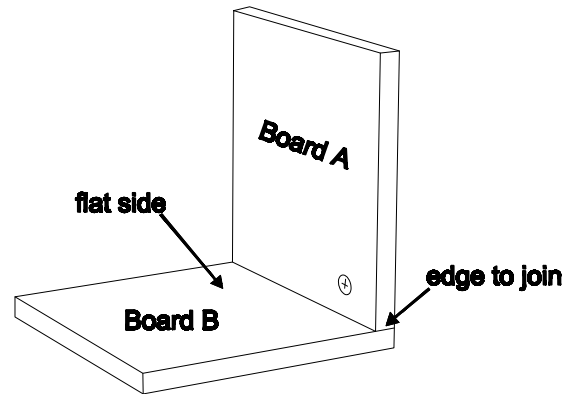
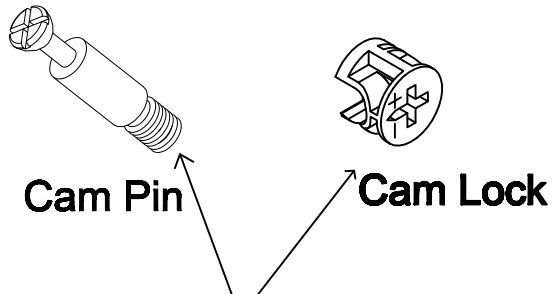
CAM Lock and Pins

step 1

HOW TO USE CAM LOCK FASTENERS

To assemble this product hardware called Cam Lock Fasteners are used.
The below is information on how these work.

Cam Locks are fasteners used to join two boards together,
usually the edge of one board(A) to the flat side of another board(B)



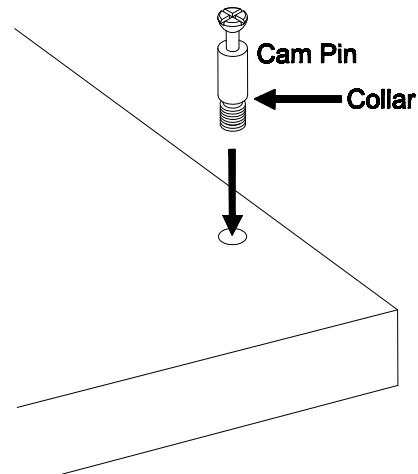
Ensure that you use the correct images that are representative
of the hardware used in the product

step 2

To use Cam Lock Fasteners

The Cam Pin is inserted into the flat side of a board,
it is important that:

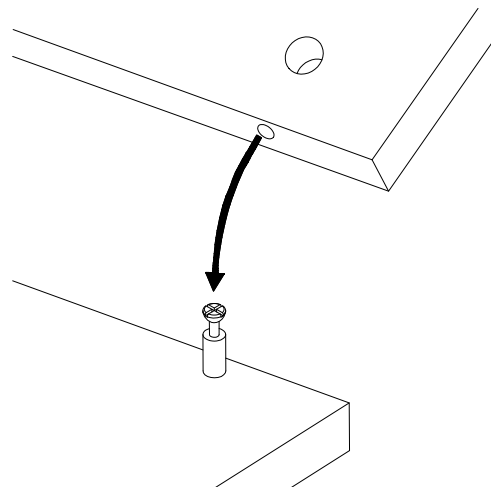
- * The cam pin is kept vertical and is not put in on an angle
- * Cam Pin is inserted up to the collar
 - * Too far and it wont catch the Cam Lock (Do not Over Tighten)
 - * Not enough and the resulting product wont be stable



step 3

To use Cam Lock Fasteners

Now fit the hole in the edge of the joining board over the Cam Pin

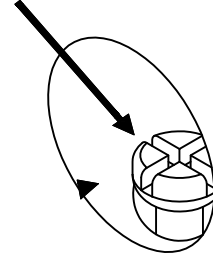


step 4

To use Cam Lock Fasteners

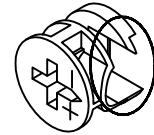
The Head of the Cam Pin will be visible in the large hole on the side of the joining board

head of the Cam Pin



To use Cam Lock Fasteners

Notice the Cam Lock has a "C" Shaped back An Arrow or +/- signs on the front, indicated the open section on the back of the Cam Pin



Cam Lock

step 5

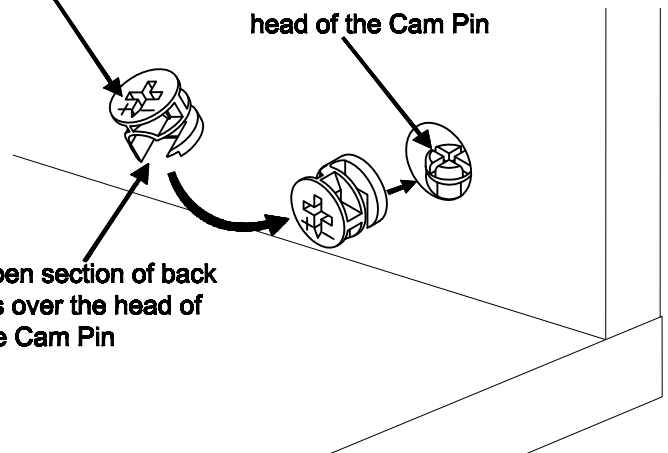
To use Cam Lock Fasteners

In sert the Cam Lock into the large hole so the opening of the "C" fits over the head of the Cam Pin. You must ensure that the Cam Lock is pushed to the bottom of the hole to catch the top of the Cam Pin

Arrow or +/- signs

head of the Cam Pin

Open section of back fits over the head of the Cam Pin



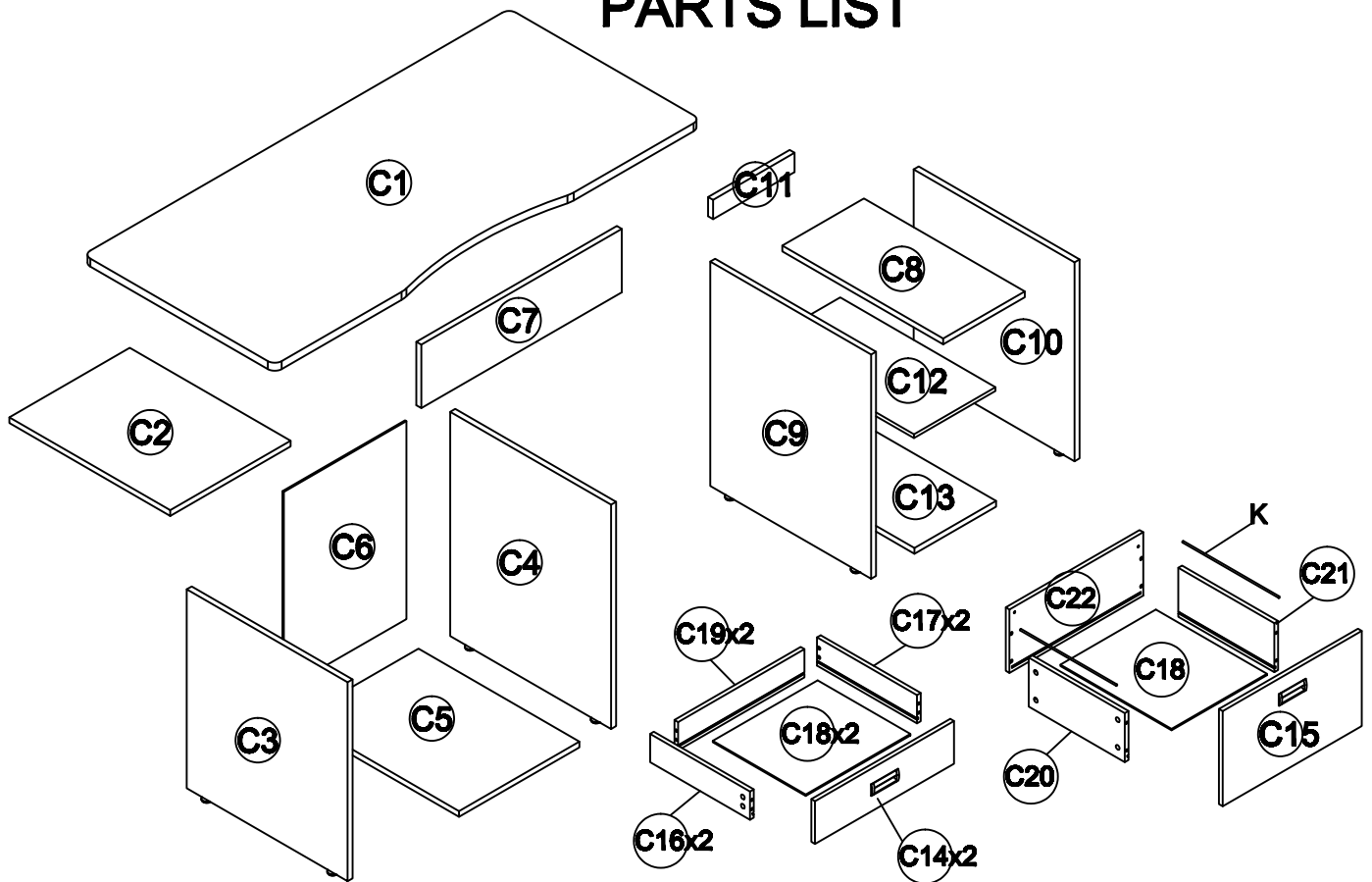
step 6

To use Cam Lock Fasteners


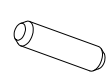







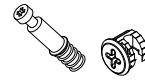


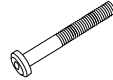




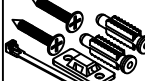

Use a flat screwdriver to turn the Cam Lock clockwise one half a turn so it Locks onto the head of the Cam Pin. Turn only until it is snug-over-tightening could cause the Cam to bend or break. If it will not turn the full amount, turn the Cam Pin out (counter-clockwise) one full turn, and try the Cam Lock again.



PARTS LIST



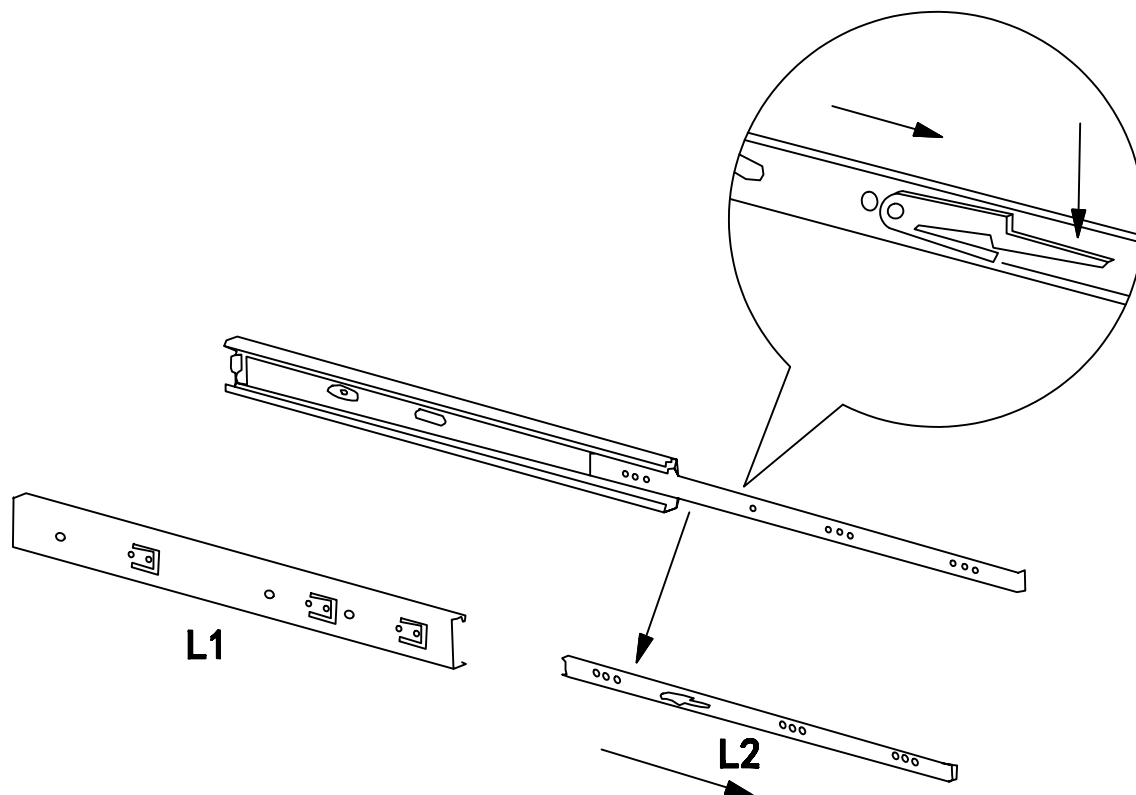
C1	Top Panel	C12	Right Side Unit Shelf Panel
C2	Left Side Unit Top Panel	C13	Right Side Unit Bottom Panel
C3	Left Side Unit Left Side Panel	C14	Small Drawer Front Panel
C4	Left Side Unit Right Side Panel	C15	Big Drawer Front Panel
C5	Left Side Unit Bottom Panel	C16	Small Drawer Left Side Panel
C6	Left Side Unit Back Panel	C17	Small Drawer Right Side Panel
C7	Back Connect Panel	C18	Drawer Bottom Panel
C8	Right Side Unit Top Panel	C19	Small Drawer Back Panel
C9	Right Side Unit Left Side Panel	C20	Big Drawer Left Side Panel
C10	Right Side Unit Right Side Panel	C21	Big Drawer Right Side Panel
C11	Right Side Unit Back Rail	C22	Big Drawer Back Panel

A. Cam lock and Cam pin  40PCS	B. Dowel Ø18X30  24PCS	C. Screw Ø3.5X12  36PCS	D. Screw Ø3.5X30  8PCS	E. Shelf support fitting Ø18  4PCS	F. Screw Ø3X18  4PCS	G. Connector  4PCS
H. Adjust leg M6X31  8PCS	I. Cover Ø20X1mm  30PCS	J. Cam lock and Cam pin Ø12X20  16PCS	K. Bolt M4X6  6PCS	L. Runner 400mm  6PCS	M. Bolt M8X100  4PCS	N. Round tube Ø20X80  4PCS
O. Hanger bar Ø6X405  2PCS	P. Hex Key 5MM  1PCE	Q. Handle  3PCS	R. Bolt  2PCS		S. Glue  1PC	

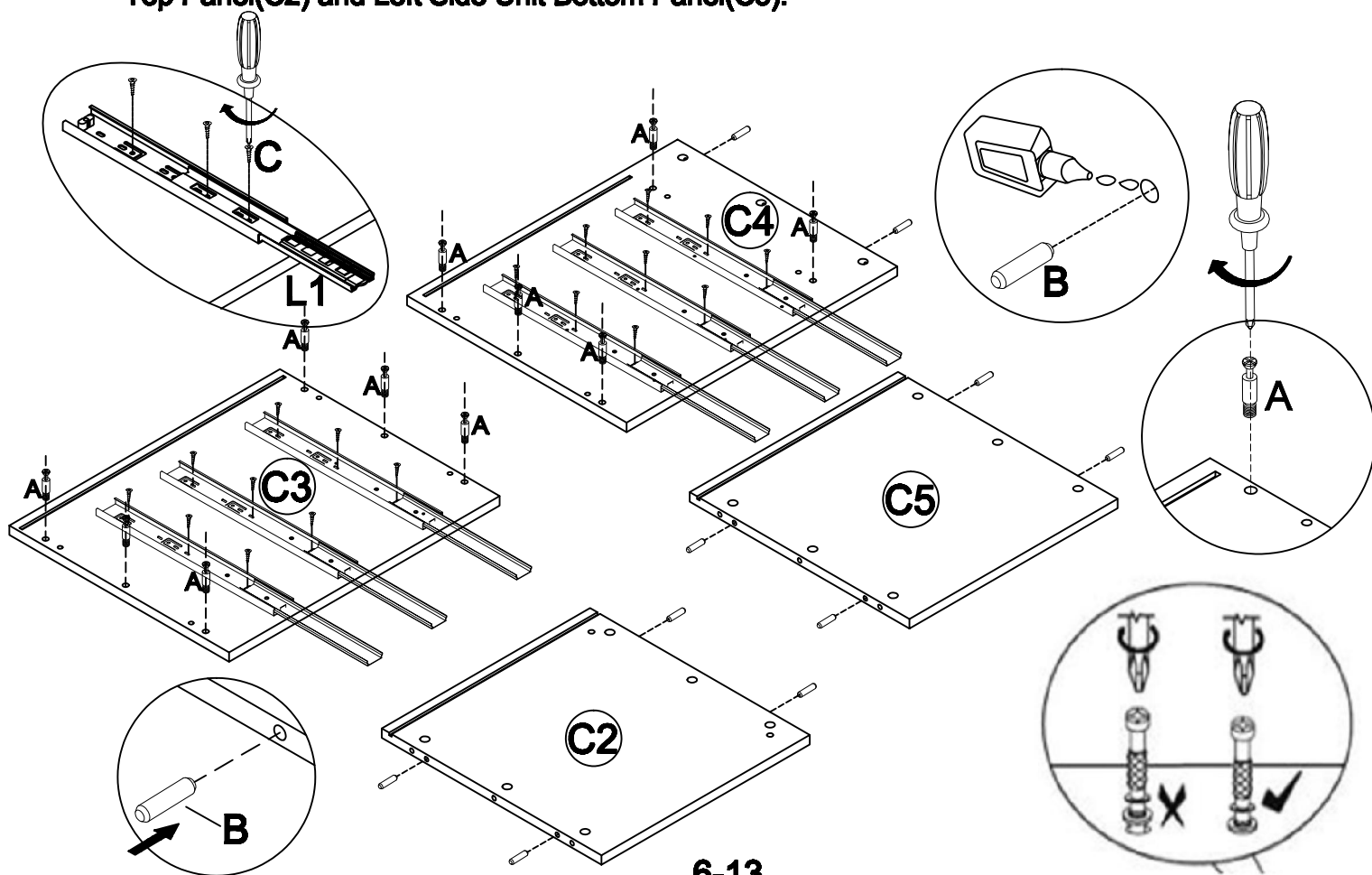
STEP 1:

Runner slide separately($L=L_1+L_2$)

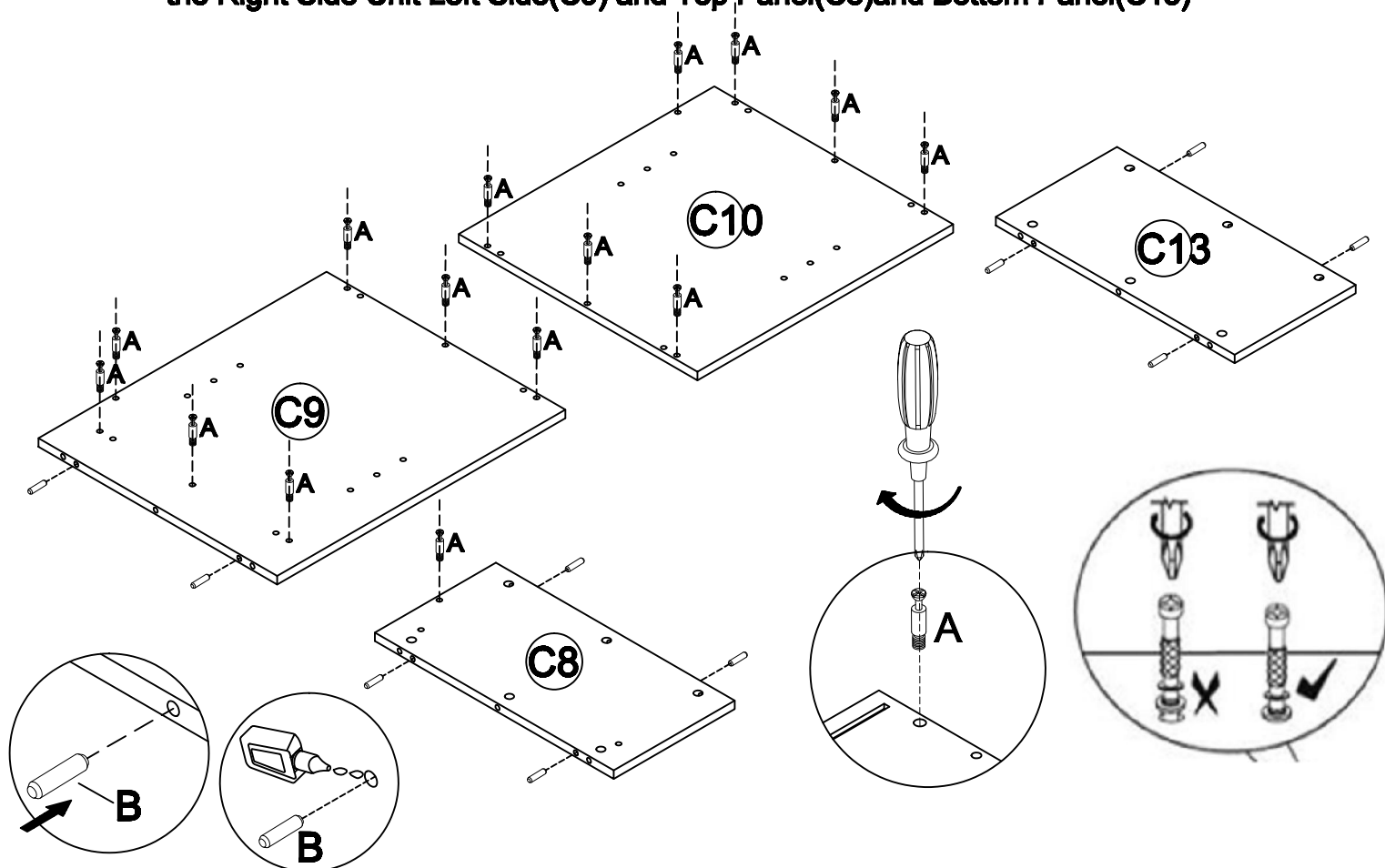
Carefully pull out the runner slide(L_2) and press plastic clip to fully separate runner slide as diagram shown



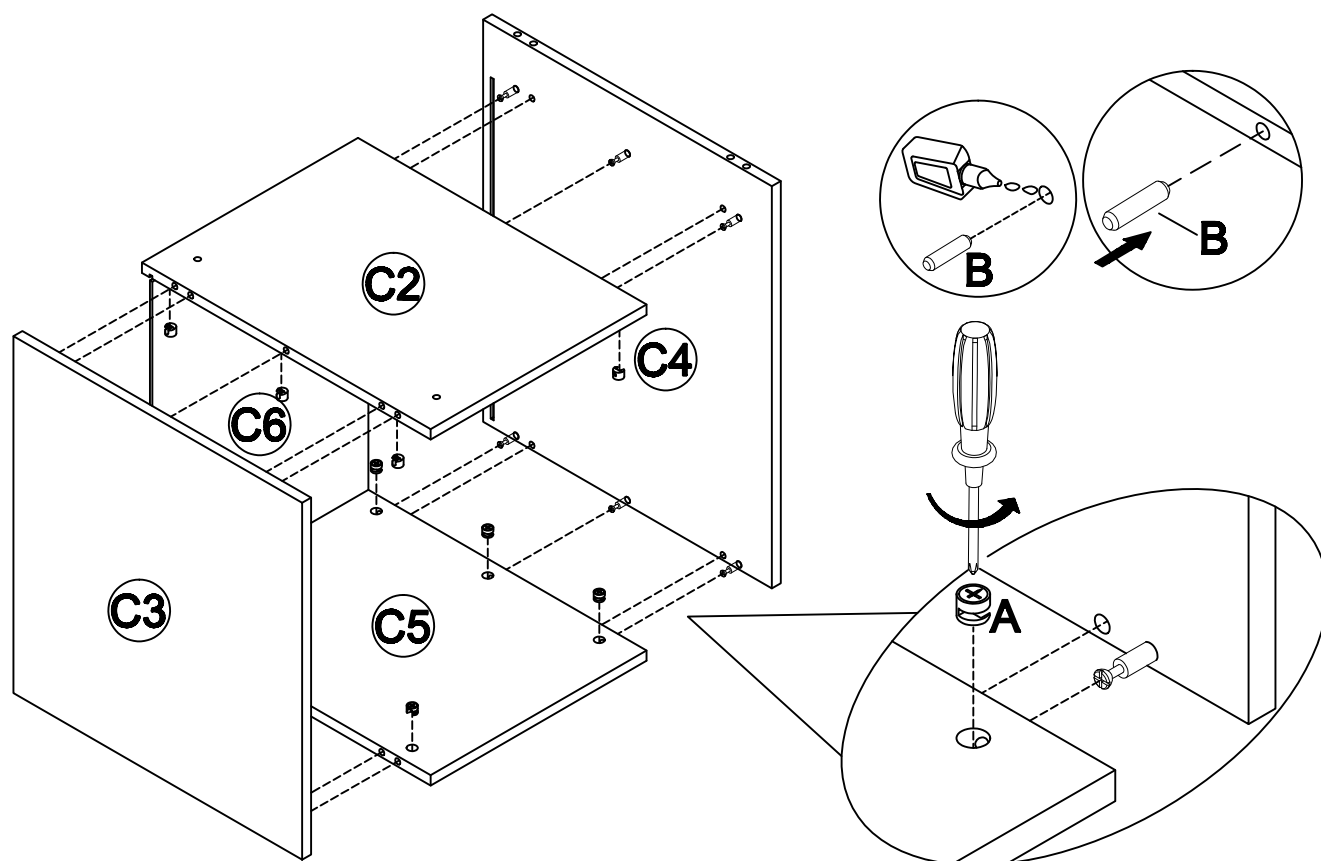
STEP 2: Use a Phillips Head Screw Driver to tighten the Runner(L_1) to the Left Side Unit Left Side and Right Side Panel(C_3, C_4) with Screw(C), and Insert the Cam Pin(A) to the Left Side Unit Left side and Right side panel (C_3, C_4) Insert the Dowel(B) to the Left Side Unit Top Panel(C_2) and Left Side Unit Bottom Panel(C_5).



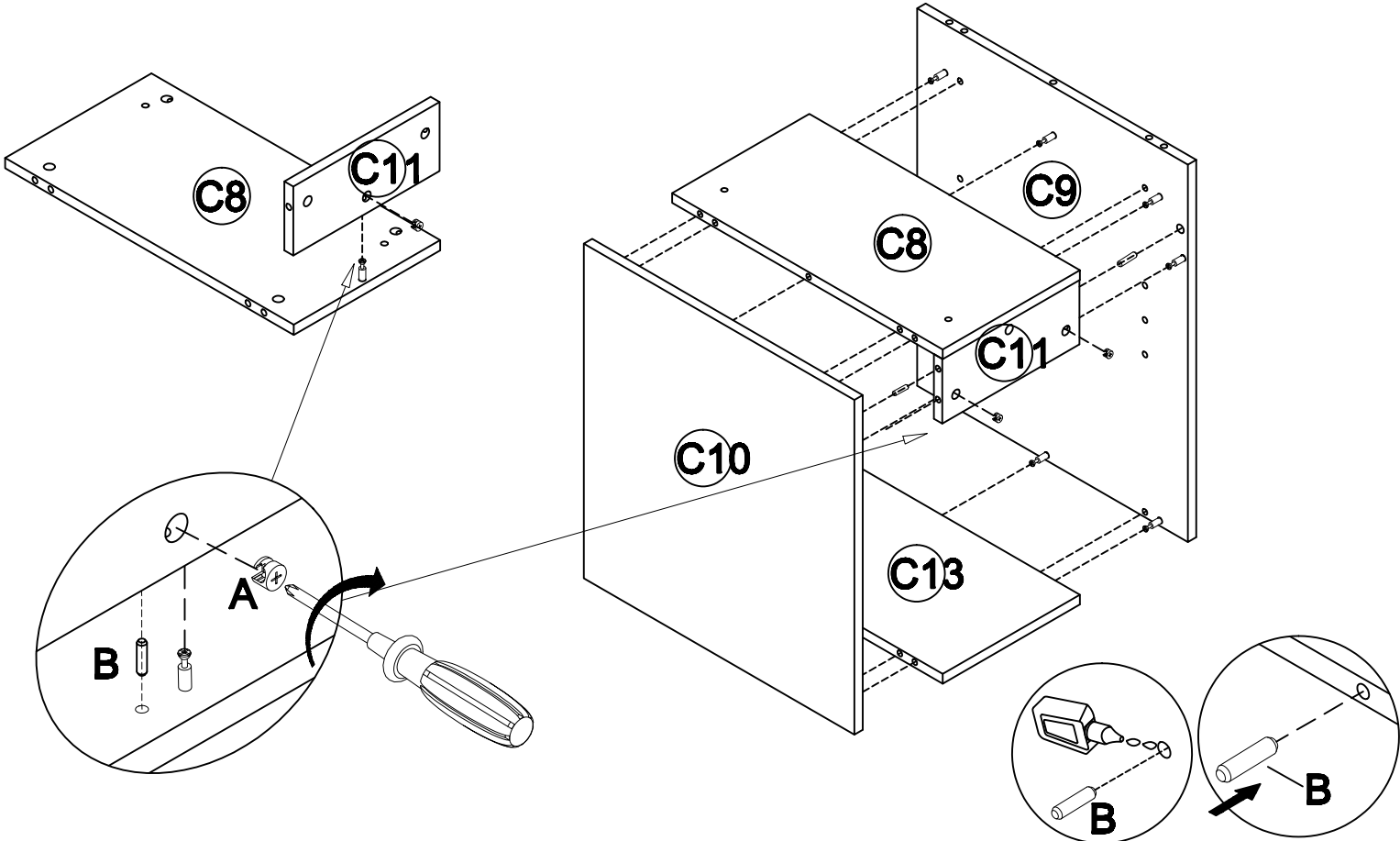
STEP 3: Use a Pillips Head Screw Driver to tighten the Cam Pin(A)to the Right Side Unit Left Side and Right Panel(C9,C10)and Top Panel(C8) Insert the Dowel(B)to the Right Side Unit Left Side(C9) and Top Panel(C8)and Bottom Panel(C13)



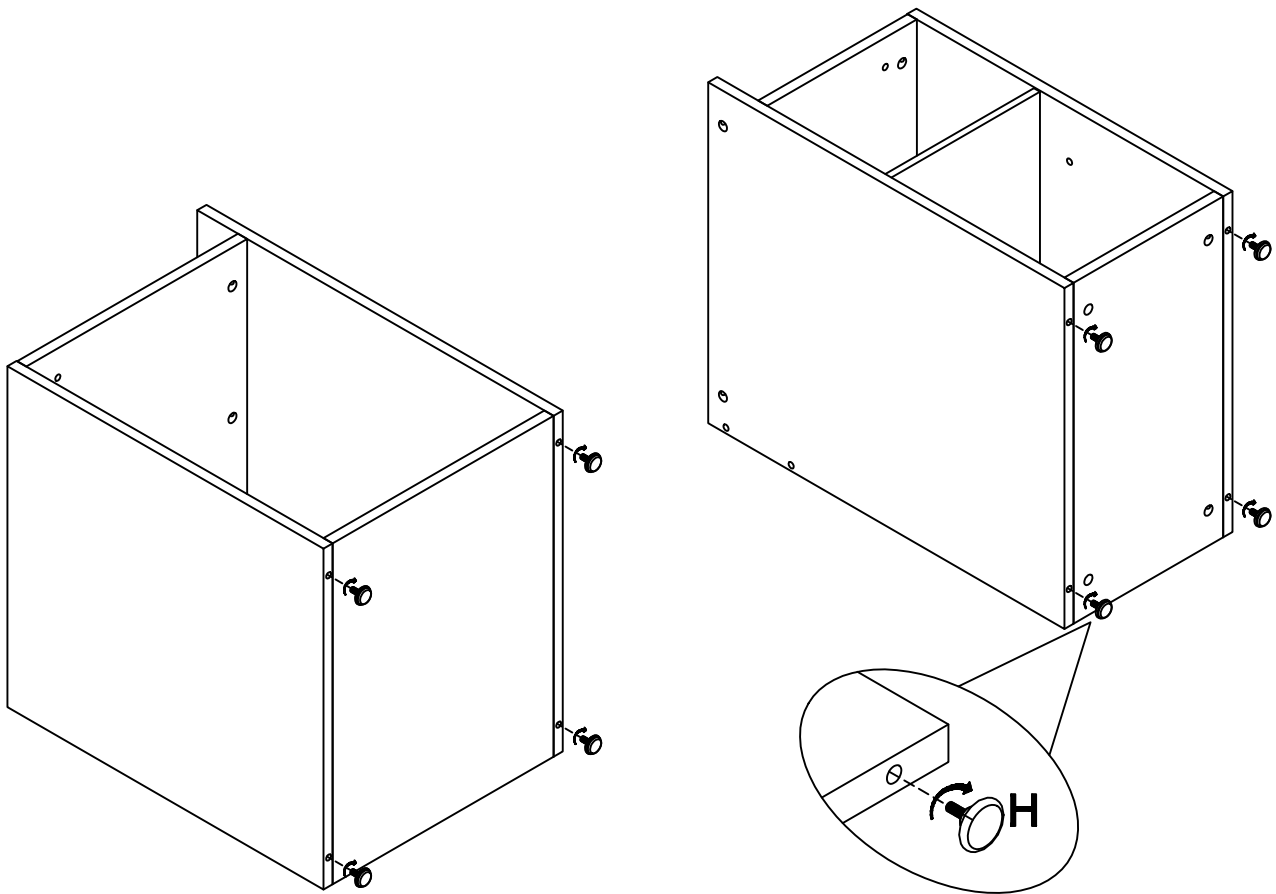
STEP 4: Insert the Left Side Unit Back Panel (C6)to the Left Side Unit Top Panel(C2)and Bottom Panel(C5),Use a Pillips Head Screw Driver to tighten the Left Side Unit Top Panel(C2)and Bottom Panel(C5)to the Left Side Unit Left Side and Right Side Panel(C3,C4)with Cam Lock(A).



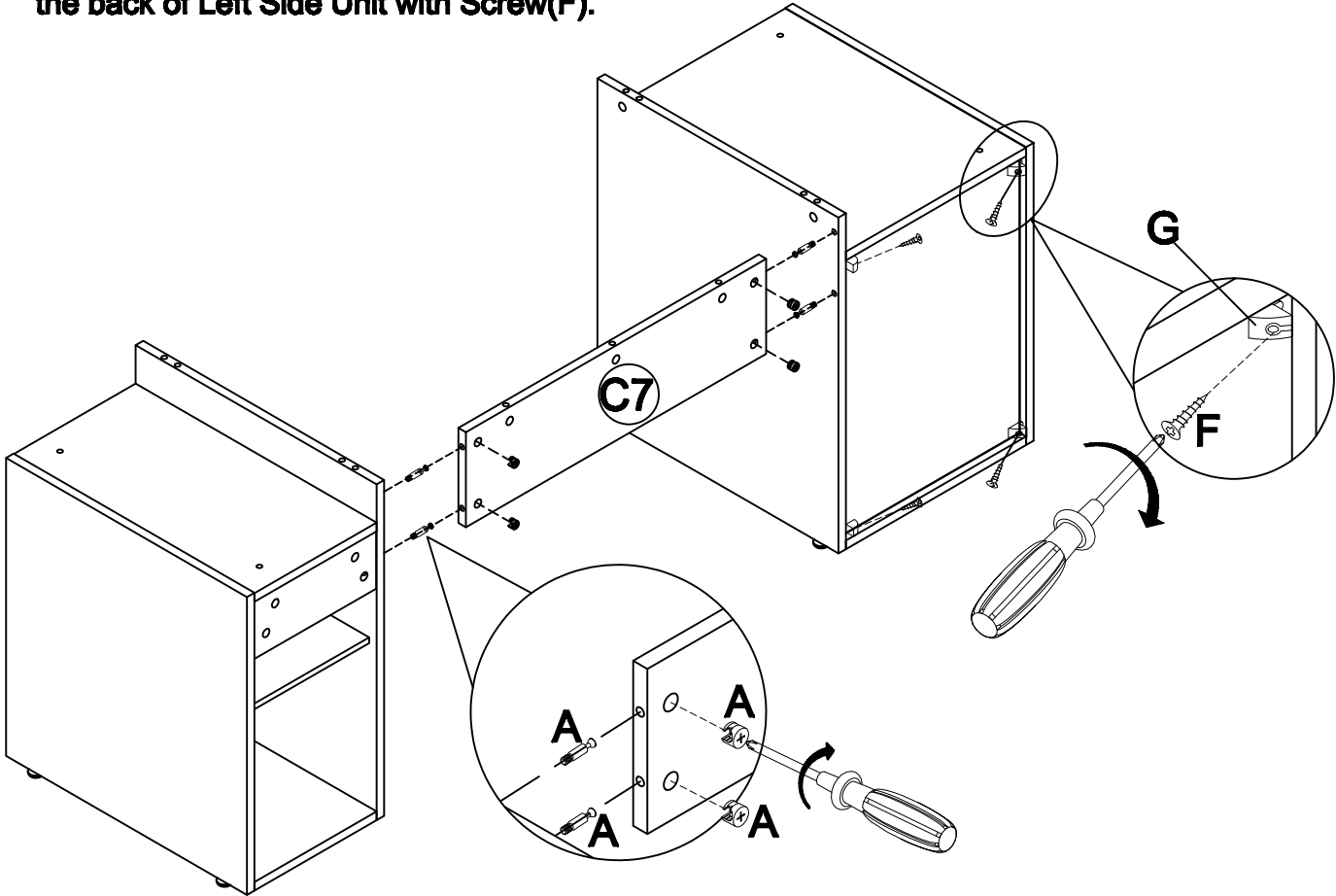
STEP 5: Use a Phillips Head Screw Driver to tighten the Right Side Unit Back Rail(C11)to the Right Side Unit Top Panel(C8)with Cam Lock(A),Use a Phillips Head Screw Driver to tighten the Right Side Unit Back Rail(C11)and Top Panel(C8)and Bottom Panel(C13)to the Right Side Unit Left Side and Right Side Panel(C9,C10)with Cam Lock(A).



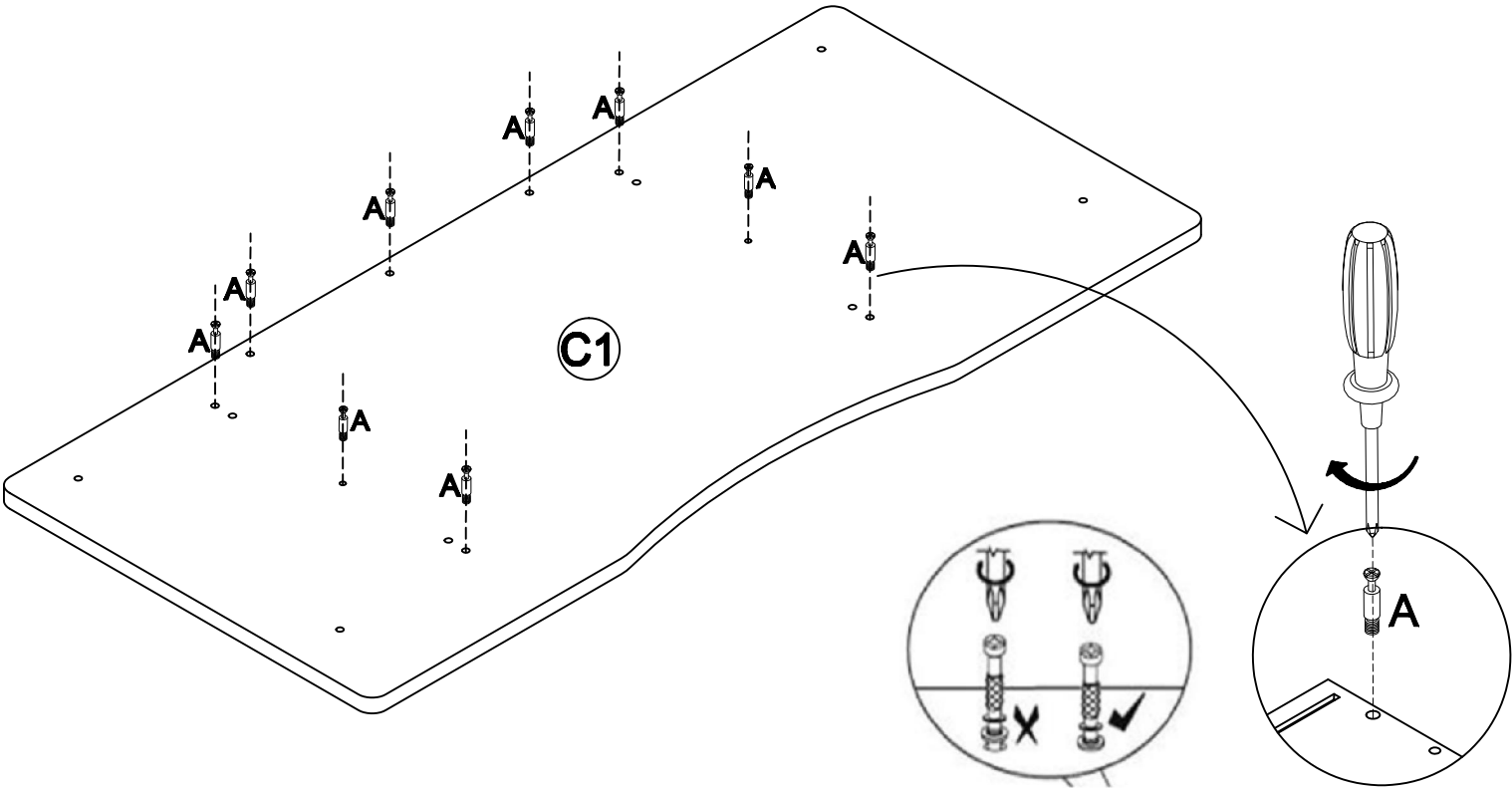
STEP 6: Insert the Adjust Leg(H)to the Left Side Unit Left Side and Right Side Panel(C3,C4)and Right Side Unit Left Side and Right Side Panel(C9,C10).



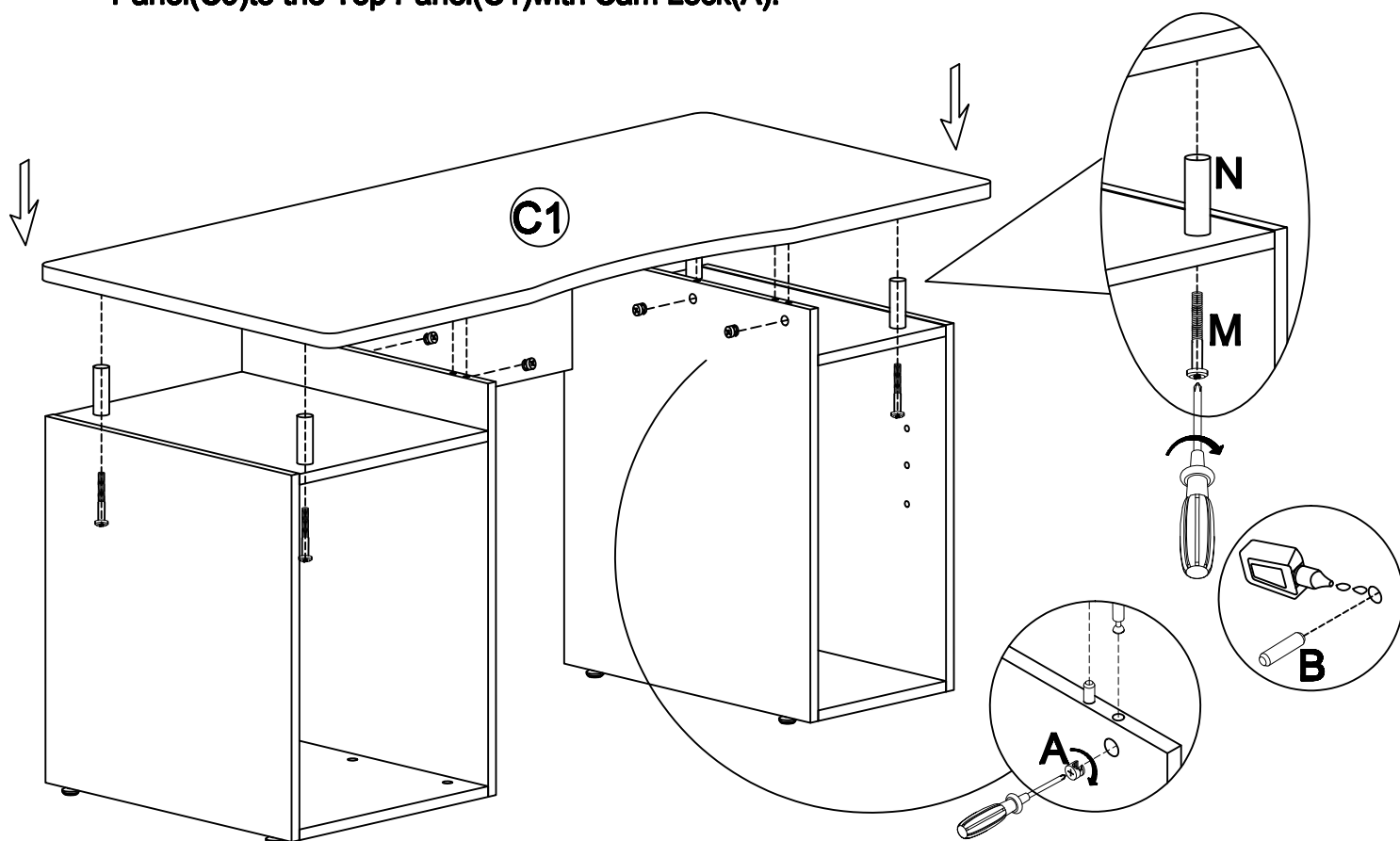
STEP 7: Use a Pillips Head Screw Driver to tighten Cam Pin(A)to the Left Side Unit Right Side Panel(C4) and Right Side Unit Left Side Panel(C9),Use a Pillips Head Screw Driver to tighten Back Connect Panel(C7)to the Left Side Unit Right Side Panel(C4)and Right Side Unit Left Side Panel(C9)with Cam Lock(A),Use a Pillips Head Screw Driver to tighten the Connector(G)to the back of Left Side Unit with Screw(F).



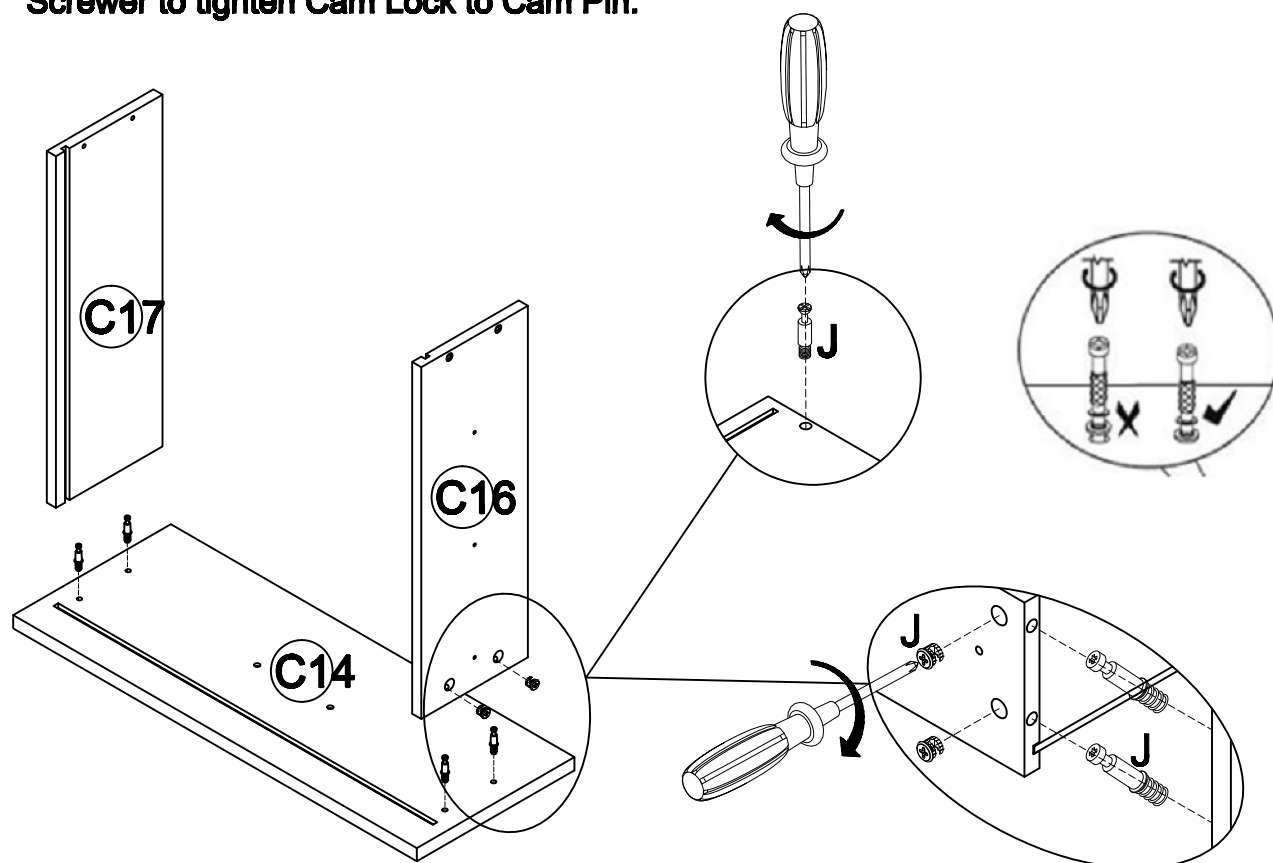
STEP 8: Use a Pillips Head Screw Driver to tighten Cam Pin(A)to the Top Panel(C1).



STEP 9: Use a Pillips Head Screw Driver to tighten Left Side Unit Top Panel(C2)and Right Side Unit Top Panel(C8)to the Top Panel(C1)throught Round Tube(N)with Bolt(M).Use a Pillips Head Screw Driver to tighten Left Side Unit Right Side Panel(C4)and Right Side Unit Left Side Panel(C9)to the Top Panel(C1)with Cam Lock(A).

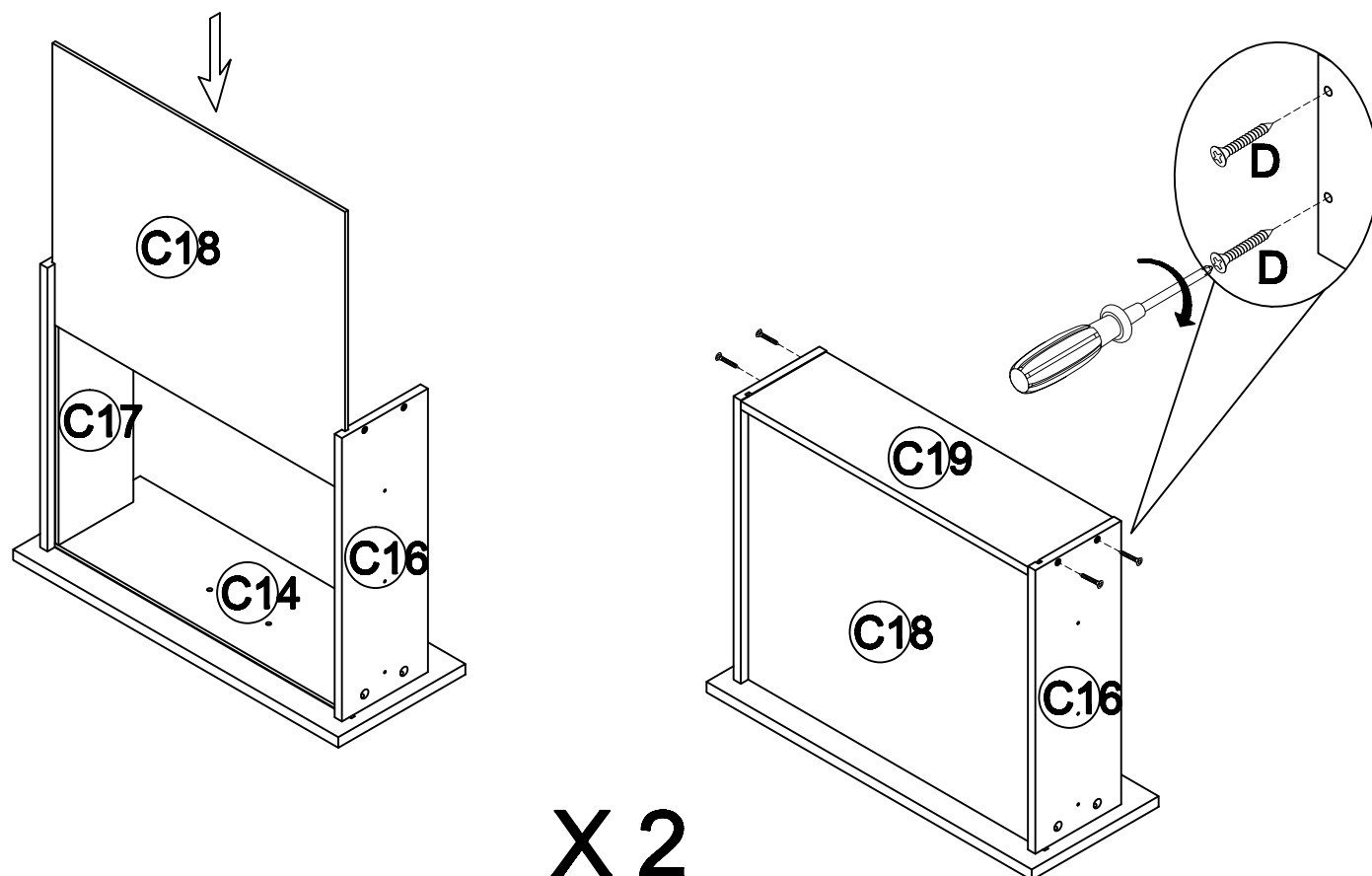


STEP 10: Use a Pillips Head Screwdriver to Inser Cam Pin(J)into the Drawer Front Pane(C14), Insert the Cam Lock(J)into the Drawer Side Panel(C16,C17),Use a Pillips Head Screwer to tighten Cam Lock to Cam Pin.

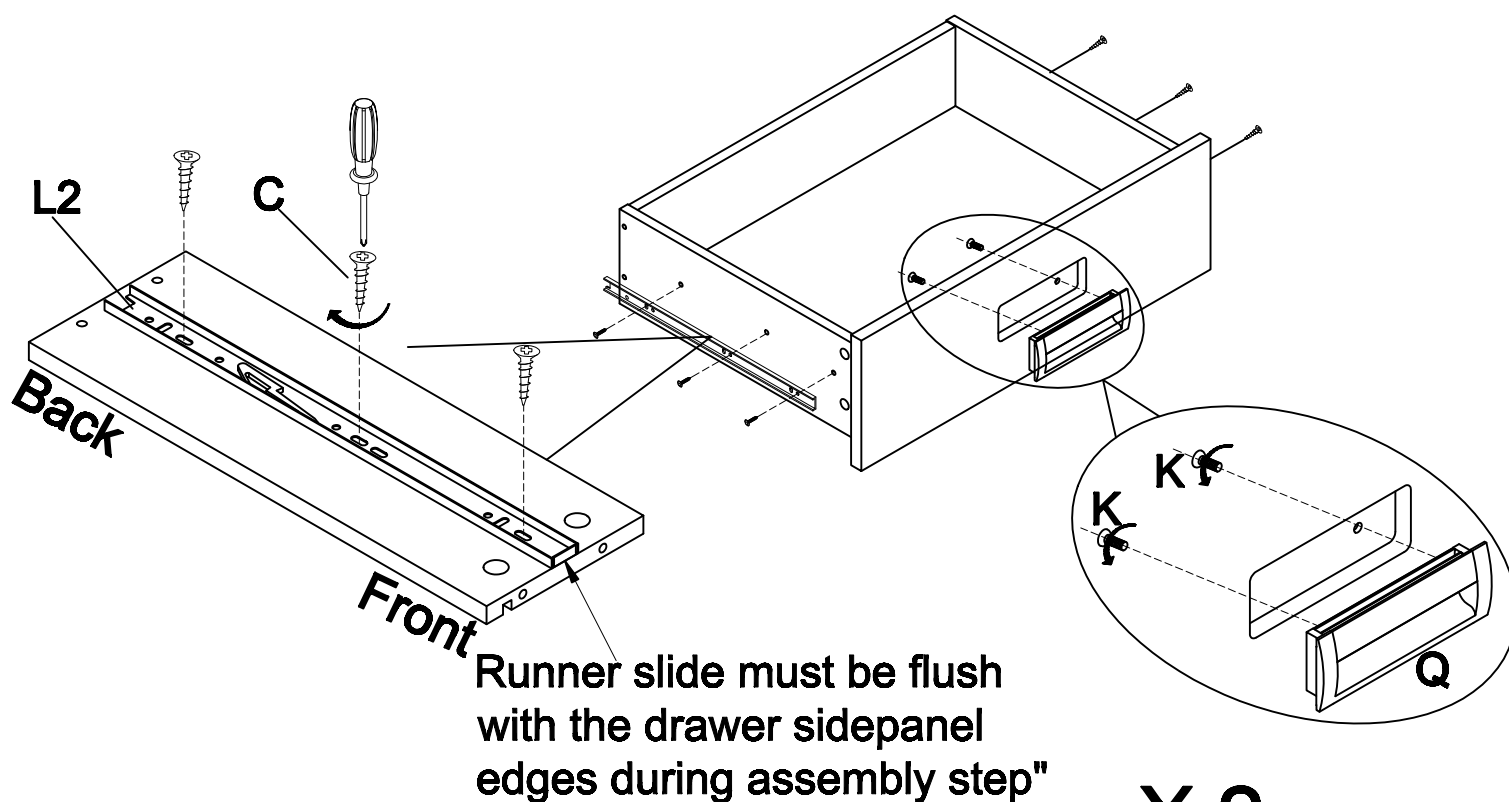


X 2

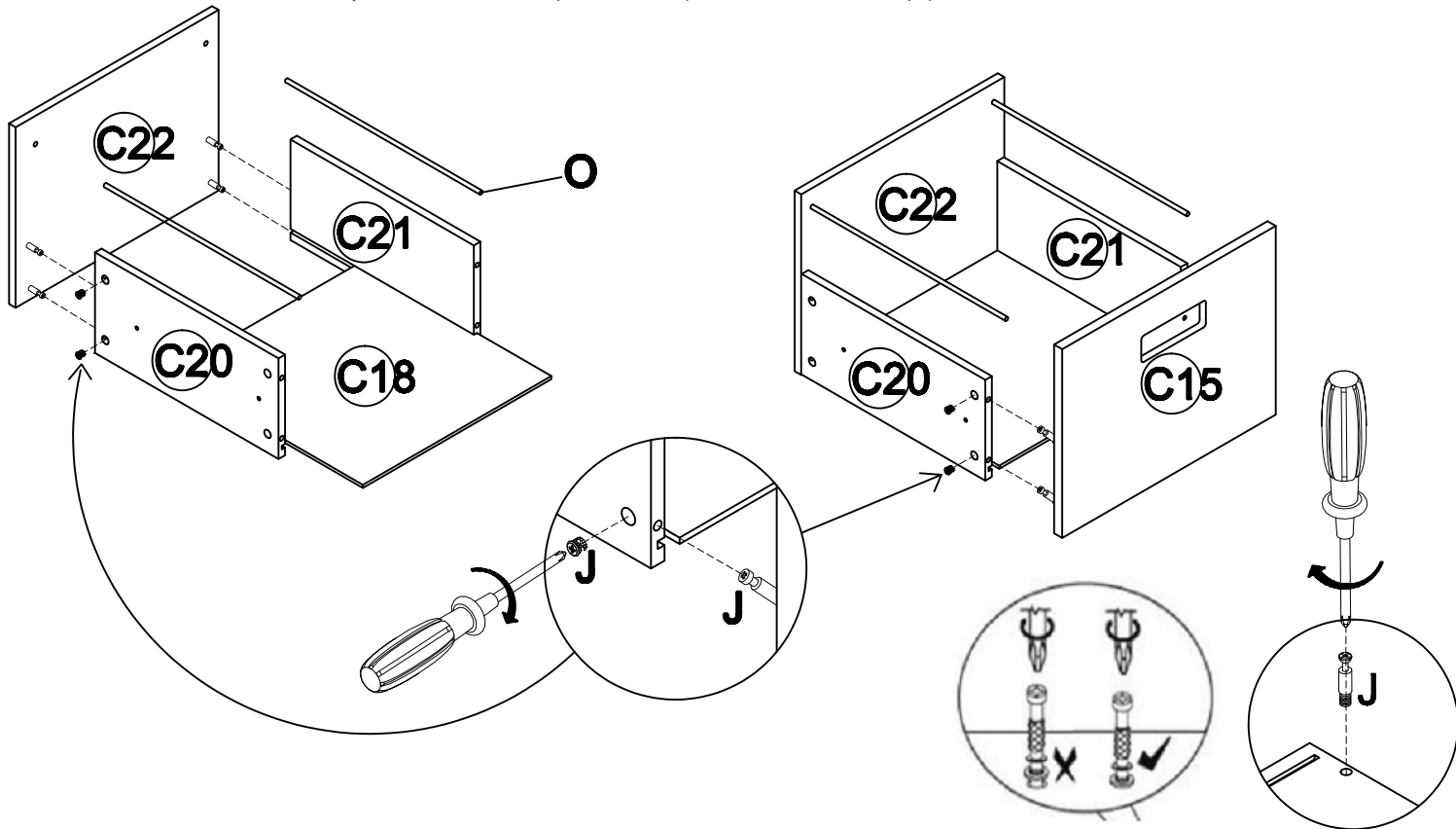
STEP 11: Insert the Back Panel(C18)to the Drawer Side panel(C16,C17) and Drawer Front Panel(C14)Use a Phillips Head Screwdriver to tighten Drawer Back Panel(C19)to the Drawer Side Panel(C6,C17)with Screw(D).



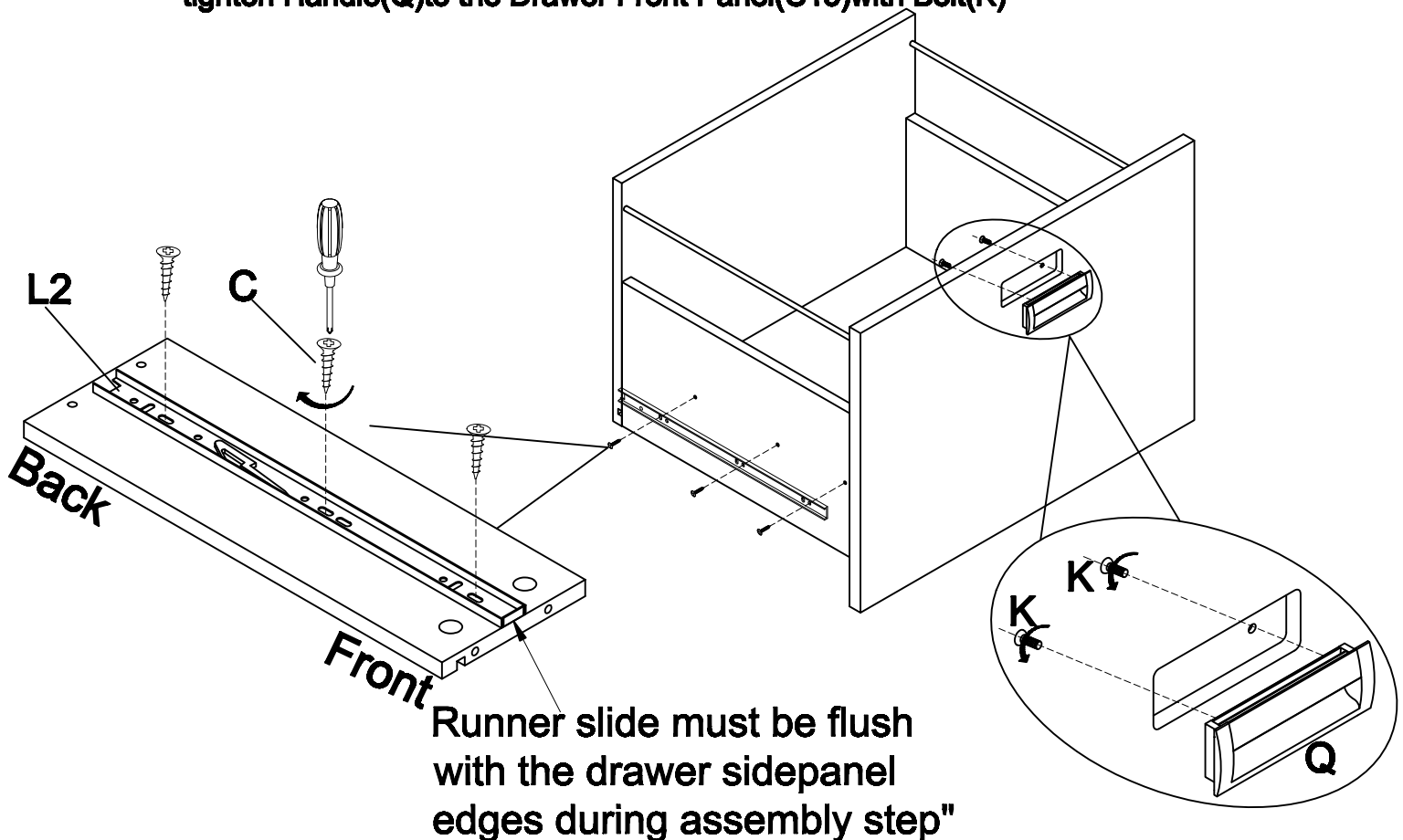
STEP 12: Use a Phillips Head Screwdriver to tighten Runner(L2)to the Drawer Side Panel(C16,C17) with Screw(C)and tighten Handle(Q)to thd Drawer Front Panel(C14)with Bolt(K)



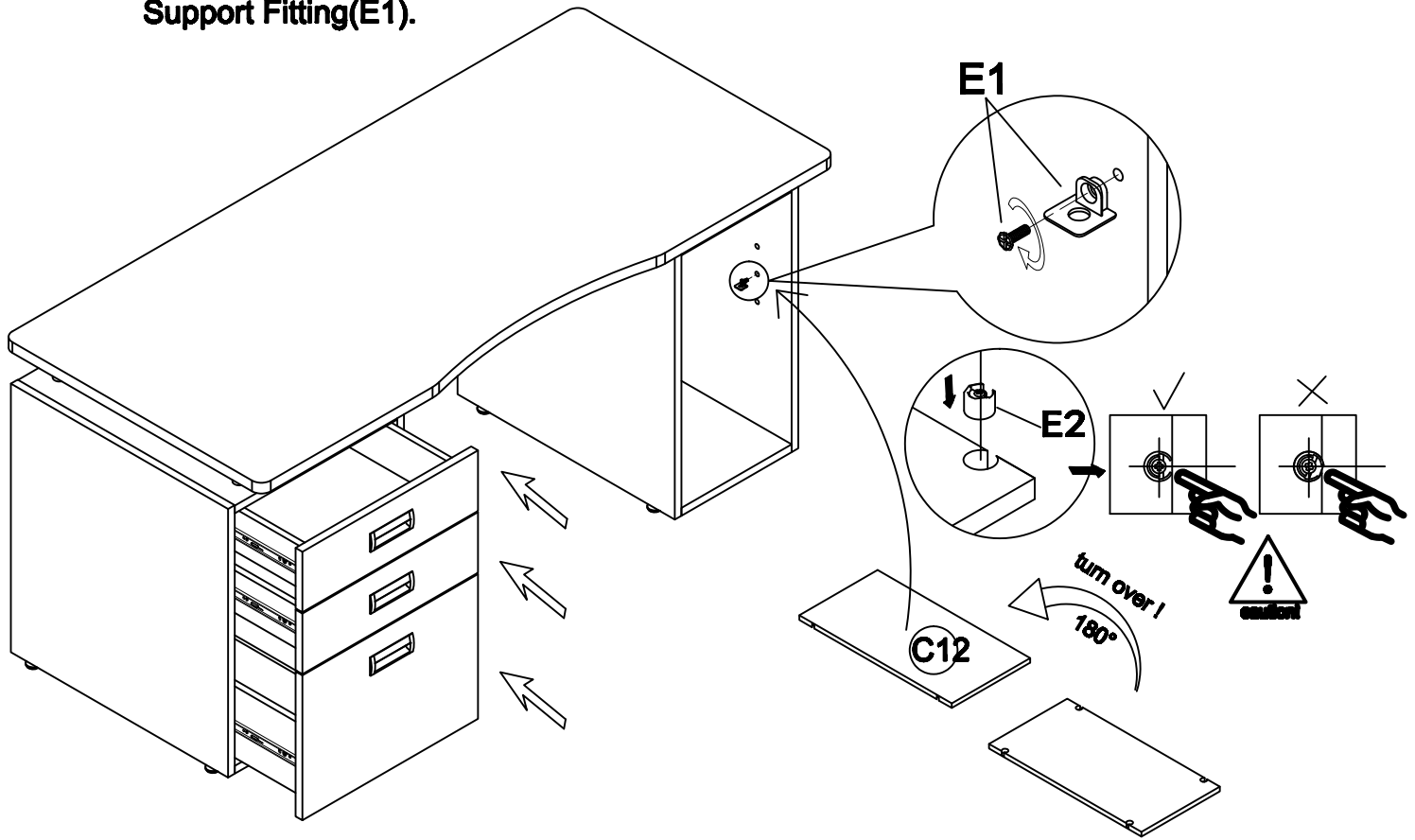
STEP 13: Use a Phillips Head Screw Driver to tighten the Big Drawer Back (C22) to the Big Drawer Left Side and Right Side Panel (C20, C21) with Cam Lock (J). Insert the Drawer Bottom Panel (C18) to the Drawer Left Side and Right Side Panel (C20, C21) and Big Drawer Back Panel (C22). Insert the Hanger Bar (O) to the Big Drawer Back Panel (C22) and Big Drawer Front Panel (C15). Use a Phillips Head Screw Driver to tighten the Big Drawer Front Panel (C15) to the Big Drawer Left Side and Right Side Panel (C20, C21) with Cam Lock (J).



STEP 14: Use a Phillips Head Screw Driver to tighten the Runner (L2) Drawer Left Side Panel (C20) and Right Side Panel (C21) with Screw (C). Use a Phillips Head Screw Driver to tighten Handle (Q) to the Drawer Front Panel (C15) with Bolt (K).



STEP 15: Insert the Drawer to the body. Use a Phillips Head Screw Driver to tighten Shelft Support Fitting(E1) to the Right Side Unit Left Side and Right Side Panel(C9,C10), Insert the Shelf Support Fitting(E2) to the Shelf Panel(C12) than insert the Shelf Panel (C12) to the Shelft Support Fitting(E1).



Assembly is complete.

